

Centre lathe

WEISSER HEILBRONN

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Machine occasion

N° de stock : **A3240**



Model	HEKTOR
Year	1982

Height of centers	285 mm
Distance between centers	4000 mm
Maximum swing in gap	800 mm
Maximum swing over cross-slide	390 mm
Maximum swing over bed	600 mm
Hole through spindle	71,5 mm
stroke of the transversal carriage	320 mm
Gap width	375 mm
travel of the tailstock centre sleeve	250 mm
Travel of top slide	160 mm
Taper of tailstock sleeve	CM5
Width of the bed	450 mm
Number of spindle speeds	72
Number of longitudinal and cross feeds	40
Spindle speed	1400 RPM
Motor (HP)	15 HP
Dimensions	6150x1620x1850 mm
Weight	4500 Kg

Longitudinal feeds: 0,028 to 12,8mm/rev

Cross feeds : 0,014 to 6,4 mm/rev

Equipment:

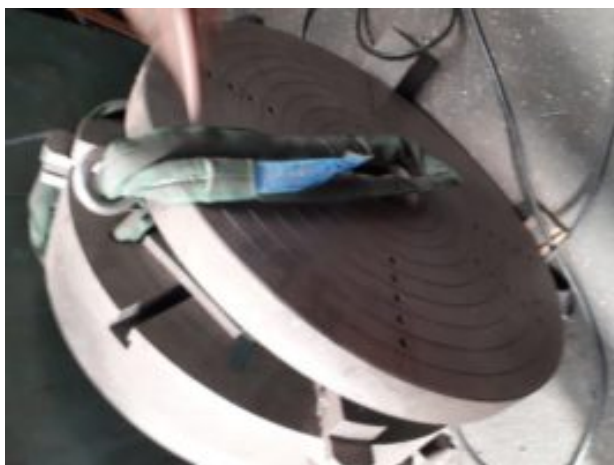
2 x 4 jaw chuck

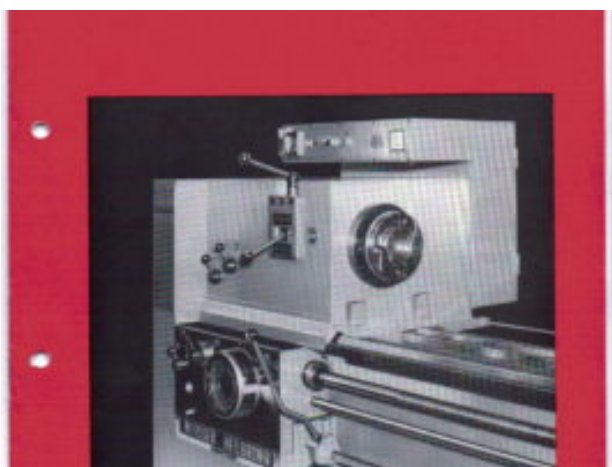
3 jaw chuck

1 plate diameter 700 mm

2 steady rest







magnum, der zwei Schichten
temper auf die Antriebsseite legt.
Thermische Überbeanspruchung
schützt vor Überhitzung.
Die gesamte Ausführung der
elektronischen Einrichtung erfüllt
nach VDE 34 13.

Zusondereinrichtungen available,
wie zum Beispiel:

WIRTSCHAFT
Warum sollen Sie nicht durch
eine maßgeschneiderte Maschine
besorgt werden, die auch
Einzelanfertigung liefert?

WIRTSCHAFT
Wir besetzen Sie flexibel, gerne,
dann nicht- und Teilmaschinen
kosten Sie Geld!

Technische Daten der **HEKTOR** - Universal-Drehmaschine

[illegible]

Background: The purpose of this study was to determine the prevalence of dental caries in a sample of 10-year-old children in a rural area of the north of Chile. **Methods:** A cross-sectional study was conducted in 2006. The sample was selected from a population of 10-year-old children in a rural area of the north of Chile. The prevalence of dental caries was determined using the dmft index. **Results:** The prevalence of dental caries was 10.5%. The prevalence of dental caries was higher in children with a history of dental visits (15.5%) than in children without a history of dental visits (5.5%). The prevalence of dental caries was higher in children with a history of dental visits (15.5%) than in children without a history of dental visits (5.5%). **Conclusions:** The prevalence of dental caries in a sample of 10-year-old children in a rural area of the north of Chile was 10.5%. The prevalence of dental caries was higher in children with a history of dental visits (15.5%) than in children without a history of dental visits (5.5%).

[illegible][illegible][illegible]

Druckreihe	Stirn	gewicht	schwebepunkt	schwerpunkt	Länge v. Stirn v. Kante	Stirn
mm		kg	mm	mm	mm	mm
300 v. 300	0440	0220	0200	0700	5,00 - 5,50	9,00
300 v. 300	0440	0300	0240	0750	5,75 - 6,25	9,00
300 v. 300	0440	0380	0320	0800	6,50 - 7,00	10,0
300 v. 300	0440	0460	0400	0850	7,25 - 7,75	11,0
300 v. 300	0440	0540	0480	0900	8,00 - 8,50	12,0
300 v. 300	0440	0620	0560	0950	8,75 - 9,25	13,0
300 v. 300	0440	0700	0640	1000	9,50 - 10,00	14,0
300 v. 300	0440	0780	0720	1050	10,25 - 10,75	15,0
300 v. 300	0440	0860	0800	1100	11,00 - 11,50	16,0
300 v. 300	0440	0940	0880	1150	11,75 - 12,25	17,0
300 v. 300	0440	1020	0960	1200	12,50 - 13,00	18,0
300 v. 300	0440	1100	1040	1250	13,25 - 13,75	19,0
300 v. 300	0440	1180	1120	1300	14,00 - 14,50	20,0
300 v. 300	0440	1260	1200	1350	14,75 - 15,25	21,0
300 v. 300	0440	1340	1280	1400	15,50 - 16,00	22,0
300 v. 300	0440	1420	1360	1450	16,25 - 16,75	23,0
300 v. 300	0440	1500	1440	1500	17,00 - 17,50	24,0
300 v. 300	0440	1580	1520	1550	17,75 - 18,25	25,0
300 v. 300	0440	1660	1600	1600	18,50 - 19,00	26,0
300 v. 300	0440	1740	1680	1650	19,25 - 19,75	27,0
300 v. 300	0440	1820	1760	1700	20,00 - 20,50	28,0
300 v. 300	0440	1900	1840	1750	20,75 - 21,25	29,0
300 v. 300	0440	1980	1920	1800	21,50 - 22,00	30,0
300 v. 300	0440	2060	2000	1850	22,25 - 22,75	31,0
300 v. 300	0440	2140	2080	1900	23,00 - 23,50	32,0
300 v. 300	0440	2220	2160	1950	23,75 - 24,25	33,0
300 v. 300	0440	2300	2240	2000	24,50 - 25,00	34,0
300 v. 300	0440	2380	2320	2050	25,25 - 25,75	35,0
300 v. 300	0440	2460	2400	2100	26,00 - 26,50	36,0
300 v. 300	0440	2540	2480	2150	26,75 - 27,25	37,0
300 v. 300	0440	2620	2560	2200	27,50 - 28,00	38,0
300 v. 300	0440	2700	2640	2250	28,25 - 28,75	39,0
300 v. 300	0440	2780	2720	2300	29,00 - 29,50	40,0
300 v. 300	0440	2860	2800	2350	29,75 - 30,25	41,0
300 v. 300	0440	2940	2880	2400	30,50 - 31,00	42,0
300 v. 300	0440	3020	2960	2450	31,25 - 31,75	43,0
300 v. 300	0440	3100	3040	2500	32,00 - 32,50	44,0
300 v. 300	0440	3180	3120	2550	32,75 - 33,25	45,0
300 v. 300	0440	3260	3200	2600	33,50 - 34,00	46,0
300 v. 300	0440	3340	3280	2650	34,25 - 34,75	47,0
300 v. 300	0440	3420	3360	2700	35,00 - 35,50	48,0
300 v. 300	0440	3500	3440	2750	35,75 - 36,25	49,0
300 v. 300	0440	3580	3520	2800	36,50 - 37,00	50,0
300 v. 300	0440	3660	3600	2850	37,25 - 37,75	51,0
300 v. 300	0440	3740	3680	2900	38,00 - 38,50	52,0
300 v. 300	0440	3820	3760	2950	38,75 - 39,25	53,0
300 v. 300	0440	3900	3840	3000	39,50 - 40,00	54,0
300 v. 300	0440	3980	3920	3050	40,25 - 40,75	55,0
300 v. 300	0440	4060	4000	3100	41,00 - 41,50	56,0
300 v. 300	0440	4140	4080	3150	41,75 - 42,25	57,0
300 v. 300	0440	4220	4160	3200	42,50 - 43,00	58,0
300 v. 300	0440	4300	4240	3250	43,25 - 43,75	59,0
300 v. 300	0440	4380	4320	3300	44,00 - 44,50	60,0
300 v. 300	0440	4460	4400	3350	44,75 - 45,25	61,0
300 v. 300	0440	4540	4480	3400	45,50 - 46,00	62,0
300 v. 300	0440	4620	4560	3450	46,25 - 46,75	63,0
300 v. 300	0440	4700	4640	3500	47,00 - 47,50	64,0
300 v. 300	0440	4780	4720	3550	47,75 - 48,25	65,0
300 v. 300	0440	4860	4800	3600	48,50 - 49,00	66,0
300 v. 300	0440	4940	4880	3650	49,25 - 49,75	67,0
300 v. 300	0440	5020	4960	3700	50,00 - 50,50	68,0
300 v. 300	0440	5100	5040	3750	50,75 - 51,25	69,0
300 v. 300	0440	5180	5120	3800	51,50 - 52,00	70,0
300 v. 300	0440	5260	5200	3850	52,25 - 52,75	71,0
300 v. 300	0440	5340	5280	3900	53,00 - 53,50	72,0
300 v. 300	0440	5420	5360	3950	53,75 - 54,25	73,0
300 v. 300	0440	5500	5440	4000	54,50 - 55,00	74,0
300 v. 300	0440	5580	5520	4050	55,25 - 55,75	75,0
300 v. 300	0440	5660	5600	4100	56,00 - 56,50	76,0
300 v. 300	0440	5740	5680	4150	56,75 - 57,25	77,0
300 v. 300	0440	5820	5760	4200	57,50 - 58,00	78,0
300 v. 300	0440	5900	5840	4250	58,25 - 58,75	79,0
300 v. 300	0440	5980	5920	4300	59,00 - 59,50	80,0
300 v. 300	0440	6060	6000	4350	59,75 - 60,25	81,0
300 v. 300	0440	6140	6080	4400	60,50 - 61,00	82,0
300 v. 300	0440	6220	6160	4450	61,25 - 61,75	83,0
300 v. 300	0440	6300	6240	4500	62,00 - 62,50	84,0
300 v. 300	0440	6380	6320	4550	62,75 - 63,25	85,0
300 v. 300	0440	6460	6400	4600	63,50 - 64,00	86,0
300 v. 300	0440	6540	6480	4650	64,25 - 64,75	87,0
300 v. 300	0440	6620	6560	4700	65,00 - 65,50	88,0
300 v. 300	0440	6700	6640	4750	65,75 - 66,25	89,0
300 v. 300	0440	6780	6720	4800	66,50 - 67,00	90,0
300 v. 300	0440	6860	6800	4850	67,25 - 67,75	91,0
300 v. 300	0440	6940	6880	4900	68,00 - 68,50	92,0
300 v. 300	0440	7020	6960	4950	68,75 - 69,25	93,0
300 v. 300	0440	7100	7040	5000	69,50 - 70,00	94,0
300 v. 300	0440	7180	7120	5050	70,25 - 70,75	95,0
300 v. 300	0440	7260	7200	5100	71,00 - 71,50	96,0
300 v. 300	0440	7340	7280	5150	71,75 - 72,25	97,0
300 v. 300	0440	7420	7360	5200	72,50 - 73,00	98,0
300 v. 300	0440	7500	7440	5250	73,25 - 73,75	99,0
300 v. 300	0440	7580	7520	5300	74,00 - 74,50	100,0

Spezielle Maße und Gewichte beziehen sich auf die Normausführung. Sonderausführungen
wie z. B. Rohrmaße, Flanschenverschlüsse usw. werden anders markiert.

Bei Lieferung der HÖRTOF in Zulußführung wird anstelle der Luftröhre mit 12 mm Steigung eine Röhre mit 4 Stängenzoll eingetauscht. Dadurch halbiert sich die Gewichtszugabe im Verhältnis 1:2. Es ergibt sich daher folgende Gewichtszugabe:

Altschule Gessert	11.00 + 10 von Montag
Zufahrtstraße	102 - 1 Straße pro 1.0
Wohnstraße	100000 - 10 Meter
Gesamte Fläche Gessert	100 - 1.00

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