

Tool grinding machines



EWAG RS-15

Machine occasion N° de stock : **DB30207**



Year	2000
Spindle power	2.2 KW

Spindle speed	1000 - 8000 RPM
X axis stroke	490 mm
Y axis stroke	130 mm
Z axis stroke	115 mm
Chip conveyor	260
Taper spindle workpiece holder	HSK 63
power supply	3 x 400 V
Dimensions	1700x1750x1840 mm
Weight	1850 Kg

Equipment:

Cross table KS15/60-002 – ref EWAG : 115-2-30692

Grinding spindle with variable speed – ref EWAG : 115-2-29075

Stepless adjustable oscillation device OR15 – ref EWAG : 115-2-28129

Grinding pressure regulator AV15 (contact pressure : 0-400 N) – ref EWAG : 115-2-28150

Projector assembly metric PRO15M – ref EWAG : 115-2-28138

Projector with screen Ø150 [mm] MARCEL AUBERT

Pneumatical clamping for B axis (by foot pedal) : 40 [Nm]

4 axes digital display RSF ELEKTRONIC DIG 15-4 – ref EWAG : 115-2-32146

P axis : 0.001 [mm]

X axis : 0.01 [mm]

Z axis : 0.001 [mm]

B axis : 0.01°

Dressing attachment AD15 – ref EWAG : 115-2-31107

Transmitted light illumination (with green filter)

Inclined tooth angle grinding device AWS with dividing head HSK63, sine bar

compensation and setting gauge compensation – ref EWAG : 115-2-31052

x1 grinding wheel adaptor Q40-fix-OCS (33 mm) – ref EWAG : 115-2-16414

Coolant unit K3P with filter cartridge (capacity : 100 [l] – 45 [l/min] at 0.5 bar)

LED lamp 24 [V] – IP67

x7 grinding wheels TYROLIT Skytec PCD Basic 150 x 40 x 40 [mm] – NEW never used

x1 grinding wheel TYROLIT 125 x 25 x 40 [mm] – NEW never used

Users and service manual (in French)

Service manual for the tooth angle grinding device AWS (in French)











